

Technical Data Sheet

Gapex RPP30EA36HB

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General		
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Features	• Chemically Coupled • Homopolymer	
UL File Number	• E79238N	
Appearance	• Natural Color	
Forms	• Pellets	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	11400 psi	78.6 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	750000 psi	5170 MPa	
Tangent : 73°F (23°C)	785000 psi	5410 MPa	
Flexural Strength (73°F (23°C))	17000 psi	117 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.5 ft·lb/in	80 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	8.6 ft·lb/in	460 J/m	ASTM D4812

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	320 °F	160 °C	
264 Psi (1.8 Mpa), Unannealed	295 °F	146 °C	
RTI Elec (0.06 In (1.5 Mm))	149 °F	65.0 °C	UL 746B
RTI Imp (0.06 In (1.5 Mm))	149 °F	65.0 °C	UL 746B
RTI Str (0.06 In (1.5 Mm))	149 °F	65.0 °C	UL 746B

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94

Additional Information

The value listed as Unnotched Izod Impact, ASTM D256, was tested in accordance with ASTM D4812.

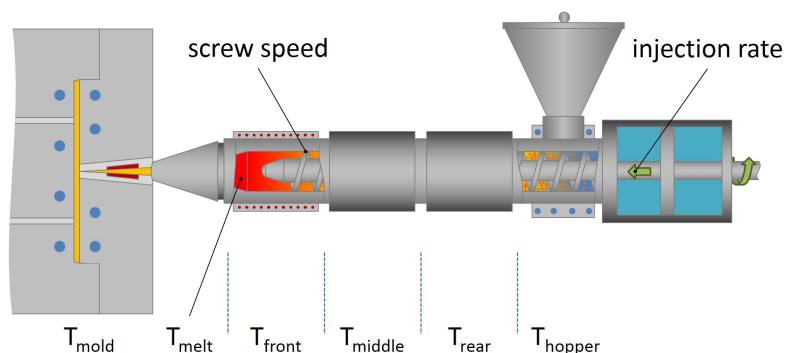
Filler Content, ASTM D3584: 30.0%

Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	430 to 460 °F	221 to 238 °C
Middle Temperature	440 to 470 °F	227 to 243 °C
Front Temperature	450 to 500 °F	232 to 260 °C
Nozzle Temperature	450 to 500 °F	232 to 260 °C
Processing (Melt) Temp	430 to 460 °F	221 to 238 °C
Mold Temperature	100 to 150 °F	38 to 66 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Cushion	0.200 to 0.500 in	5.08 to 12.7 mm

Notes

These are typical property values not to be construed as specification limits.